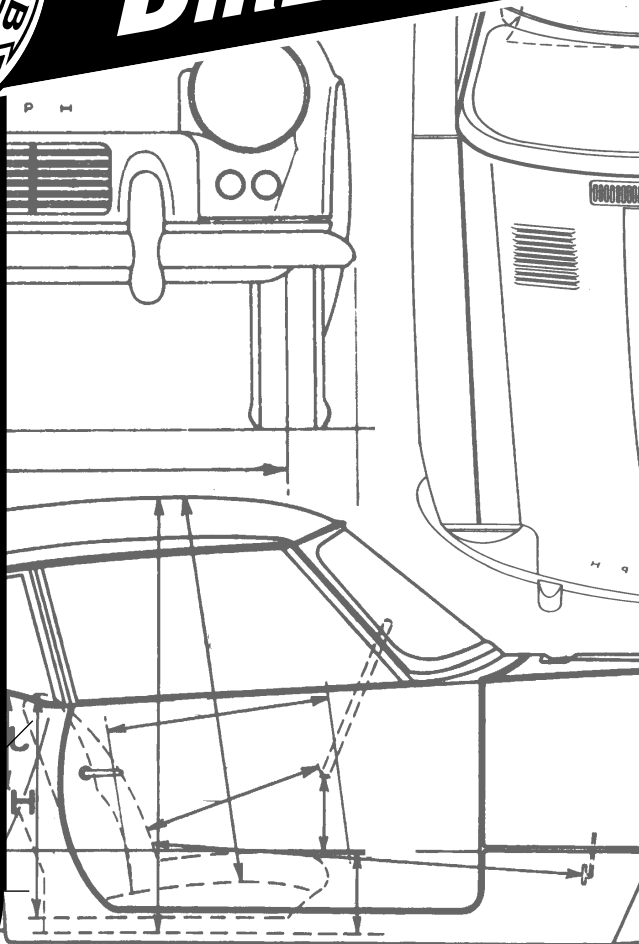
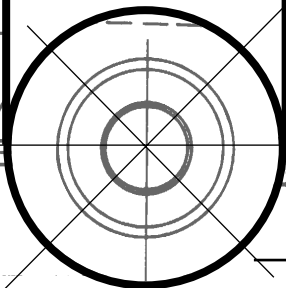


T S S C



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SPECIFICATIONS



Compiled by Peter Williams

AMPHICAR BOND GT6 HERALD SPECIALS SPITFIRE STAG TOLEDO/DOLOMITE 1300/1500 TR 2000/2500/2.5PI VITESSE

July 1980 to November 2005 The Courier Numbers 1-305, and Turning Circles 1-16

Technical Directory

Introduction

Welcome to the 2006 edition of the Triumph Sports Six Club Technical Directory. What this is, is as full a listing as we can manage of all technical articles, tips, buying guides and profiles that have been published within TSSC publications since July 1980 up to November 2005, covering both 'The Courier' and 'Turning Circle' magazines. Articles are principally listed by car model and technical topic subsections.

A separate, wide ranging Technical section serves to cover references to non model specific articles and also as a cross reference to model specific articles.

Topics include: Bodywork / Chassis, Brakes, Carburettors, Car Profiles / Buying, Cooling System, Electrical, Engine/Ancillaries, Exhaust Systems, General / Miscellaneous, Mechanicals (Other), Paint, Restoration / Rebuild Projects, Suspension/Steering, Transmission, Trim, Wheels and Tyres and Workshop Techniques.

Information relating to individual models are indexed within their own sections or, as appropriate for more

general technical requirements common to other vehicles, through the Technical and other models' sections. The latter approach applies to Specials too but these vehicles are also covered by 'Specials Listing', 'Construction' and other 'General Tips' categories. As may be imagined, there are fewer topics covered for some models either due to their rarity (e.g. Amphicar) or those for which we are currently in the process of building up technical articles for. Legal and regulatory issues are also covered under 'Cop Shop, Rules and Regulations'. Last but not least, a separate section towards the rear of the Directory contains listings of selected technical specifications across the range.

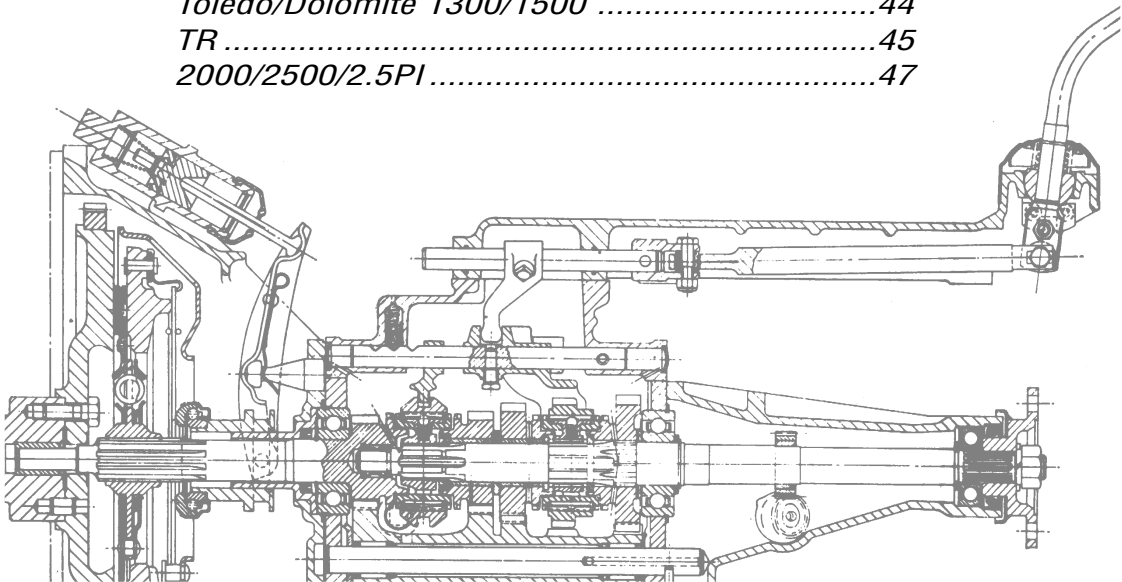
So, to find any particular technical topic try looking in the section on your car but then follow this up into the overall 'Technical' section. You can then refer to your Courier/Turning Circle collection to find the articles you're looking for. Remember also that if not in your possession, many of the magazine issues are still available through the Club's back issue service. We trust that you will find this Directory useful and of course constructive comments are very welcome for when the time comes to update this issue

Happy Motoring.

**Peter Williams, Editor,
TSSC Technical Directory.**

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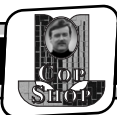
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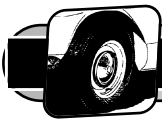
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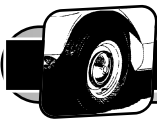
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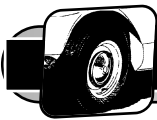
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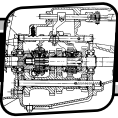


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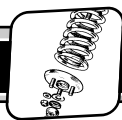


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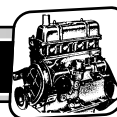


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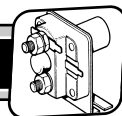


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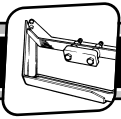
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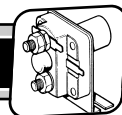
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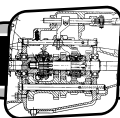
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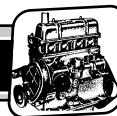


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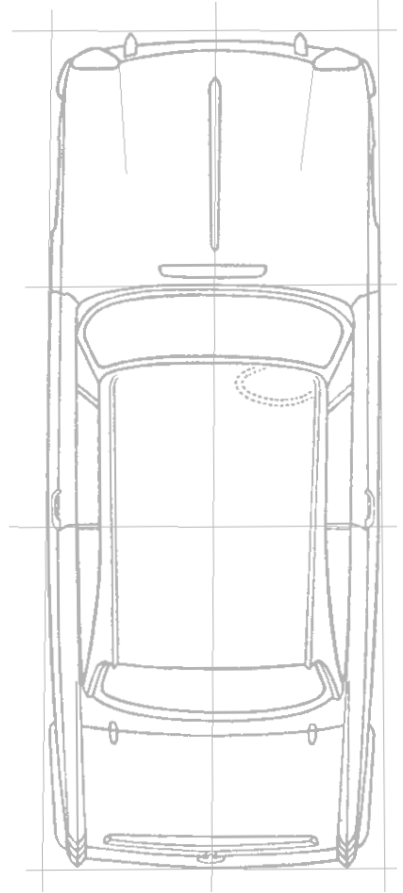
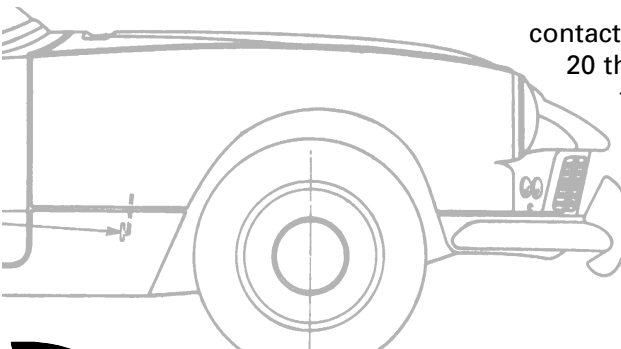


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Technical Specifications

Whereas every care has been taken to ensure that the information given on the following pages is correct, errors may have occurred so please always refer to your workshop manual for full specifications. In addition if errors are spotted please let us know so that we may update them for future editions. Although as far as possible all figures have been taken from factory manuals, it should be noted that some quoted figures seem to vary a little depending on whether one refers to the car's handbook or workshop manual. Figures given for engine timing will also be those for the recommended fuel of the day and hence may have to be adjusted to take into account today's fuel octane ratings.

Wheel alignment figures are generally quoted as unladen or 'kerb' condition though sometimes different values are given in texts for laden conditions. Sometimes it's not made clear for what conditions the values are quoted. Here all values are assumed for unladen conditions. Early workshop manuals also appear to have confused ways of converting imperial to metric units.



For example early Spitfire contact breaker gaps are quoted as 20 thou. but both 0.4 and 0.5mm figures are given in different manuals. Personally, I've assumed that the imperial units are correct here and like all enthusiasts I'll put down any differences as part of the interest and fun of owning an older vehicle.

Technical Specifications



Herald 948

Engine 4 cylinder, 948cc.
 Valve rocker clearances
 (set cold): Inlet and exhaust,
 0.010" or 0.25mm.
 Oil pressure: 40-60 lb/sq.in.
 @2000rpm, engine hot

Ignition System

Contact breaker gap: 0.016" or 0.4mm.
 Spark plugs and gap: Lodge CLN-H, HLN
 0.025" or 0.64mm.
 Firing order: 1, 3, 4, 2.
 Ignition timing (static): 10° BTDC Single
 Carb (8:1 CR).
 10° BTDC Twin Carb
 (7.9:1 CR).
 12° BTDC Twin Carb
 (8.5:1 CR).

Brakes, Steering and Tyres

Front wheels: 8" x 1.25" drum, twin
 leading shoe.
 Rear wheels: 7" x 1.25" drum,
 leading & trailing shoe
 Tyre pressures (Saloon): Front 19psi. Rear 24psi
 (26psi. 4-up).
 Tyre pressures (Coupé): Front 19psi. Rear 24psi
 Tyre size: 5.20-13.
 Wheel alignment front: 0-1/16" (0-1.6mm) toe-in
 Wheel alignment rear: 0-1/16" (0-1.6mm) toe-in
 Steering Rack: 3 3/8 turns lock to lock

Capacities

Fuel tank: 6.25 gallons, 32 litres
 Engine oil (drain and refill): 7 pints, 4 litres
 Gearbox: 1.5 pints, 0.85 litres
 Rear axle: 1 pint, 0.57 litres
 Cooling system: 8.5 pints, 39 litres

Herald 1200 & 12/50

As 948 except:

Engine 1147cc.

Ignition System

Contact breaker gap: 0.015" or 0.38mm
 Spark plugs and gap: Lodge CLNY, CNY up
 to GA185794E and
 GD65575E then
 Champion L87Y later
 0.025" or 0.64mm
 Ignition timing (static): 15° BTDC.

Brakes, Steering and Tyres

Front wheels: 8" x 1.25" drum
 twin leading shoe.
 9" disc optional on 1200
 9" disc standard 12/50

..... Tyre pressures (Saloon,
 Coupé and Convertible): Front 21psi. Rear 24psi
 (28psi 4-up).
 Tyre pressures (Estate): Front 21psi. Rear 25psi
 (30psi 4-up).
 Tyre pressures (Courier Van): Front 15psi. Rear 25psi
 (32psi fully laden).
 Tyre size (Saloon, Coupé
 and Convertible): 5.20-13.
 Tyre size
 (Estate and Courier Van): 5.60-13.

Capacities

Fuel tank
 (Estate and Courier Van): 9 gallons, 41 litres.

Herald 13/60

As 1200 and 12/50 except:

Engine 1296cc.

Ignition System

Spark plugs: Champion N-9Y.
 Ignition timing (static): 9° BTDC.

Brakes, Steering and Tyres

Front wheels: 9" disc brake standard

Vitesse 6

Engine 6 cylinder, 1596cc.

Valve rocker clearances
 (set cold): Inlet and exhaust,
 0.010" or 0.25mm.
 Oil pressure: 40-60 lb/sq.in.
 @2000rpm, engine hot

Ignition System

Contact breaker gap: 0.015" or 0.38mm.
 Spark plugs: Lodge CLNY up to
 eng. no. HB28207E
 Lodge L87Y after.
 Spark plug gap: 0.025" or 0.64mm.
 Firing order: 1, 5, 3, 6, 2, 4.
 Ignition timing (static): 10° (BTDC).

Brakes, Steering and Tyres

Front wheels: 9" disc brakes.
 Rear wheels: 8" x 1.25" drum,
 leading & trailing shoe
 Steering Rack: 3 3/4 turns lock to lock.
 Tyre pressures: Front 22psi. Rear 24psi
 (26psi. 4-up).
 Tyre size: 5.60-13in.
 Wheel alignment front: 0-1/16" (0-1.6mm) toe-in
 Wheel alignment rear: 0-1/16" (0-1.6mm) toe-in

Capacities

Fuel tank: 8.75 gallons, 39.4 ltrs.

Technical Specifications



Spitfire Mk IV

As Spitfire Mk.3 except:

Ignition System

Ignition timing (static):.....8° BTDC from FH25000

Brakes, Steering and Tyres

Tyre pressures:Front 21 psi. Rear 26 psi.

Tyre sizes:145SR-13.

Wheel alignment rear: $\frac{1}{32}'' - \frac{3}{32}''$
(0.8mm-2.4mm) toe-out.

Capacities

Fuel:7.25 gallons,
33 litres from FH60000.

Gearbox with overdrive:2.7 pints, 1.5 litres.

Spitfire 1500

As Spitfire Mk.IV except:

Engine1493cc.

Brakes, Steering and Tyres

Tyre pressures:Front 21psi. Rear 26psi

Tyre sizes:155SR-13.

Ignition System

Spark plugs:Champion N-12Y
from FM33738.

Ignition timing: (static):10° BTDC.

GT6 Mk I

Engine6 cylinder, 1998cc.

Valve rocker clearances
(set cold): Inlet and exhaust0.010" or 0.25mm.

Oil pressure:40-60 lb/sq.in.
@2000rpm, engine hot.

Ignition System

Contact breaker gap:0.015" or 0.38mm.

Spark plugs and gap:.....Champion N-9Y,
0.025" or 0.64mm.

Firing order:1, 5, 3, 6, 2, 4.

Ignition timing (static):.....13° before top dead
centre (BTDC) 5-star
fuel. For 4-star fuel
reduce to ~7°BTDC.

Brakes, Steering and Tyres

Front wheels:9.7" disc.

Rear wheels:8" x1.25" drum, leading
and trailing shoe.

Tyre pressures:Front 20psi. Rear 24psi.

Tyre size:155-13.

Wheel alignment front: $\frac{1}{16}'' - \frac{1}{8}''$
(1.6mm-3.2mm) toe-in.

Wheel alignment rear: $\frac{1}{16}'' - \frac{1}{8}''$
(1.6mm-3.2mm) toe-out

Steering Rack:.....4 $\frac{1}{4}$ turns lock to lock.

Capacities

Fuel tank:9.75 gallons, 44.3 litres

Engine oil:8 pints, 4.5 litres.

Gearbox:1.5 pints, 0.85 litres.

.....2.38 pints, 1.35 litres
with overdrive.

Rear axle:1 pint, 0.57 litres.

Cooling system:11 pints, 6.2 litres.

GT6 Mk II & '+'

As GT6 Mk.1 except:

Ignition System

Spark plugs(emission controlled '+ ' only):

Champion UN-12Y.

Ignition timing (static):.....10° BTDC Mk.2 and '+'

Brakes, Steering and Tyres

Tyre pressures ('+' G800):Front 24psi. Rear 30psi

Tyre pressures

(1972 1 or 2 up SP68):Front 24psi. Rear 28psi

Tyre pressures

(1972 fully laden SP68):Front 24psi. Rear 34psi

Wheel alignment rear:0 $\pm \frac{1}{32}''$ (± 0.8 mm).

GT6 Mk III

As GT6 Mk.2 and '+ ' except:

Ignition System

Spark plugs (emission controlled USA spec. only):

Champion UN-12Y.

Ignition timing (static):.....6° BTDC Mk.3. 12° BTDC
(USA spec. Mk.3).

Brakes, Steering and Tyres

Rear wheels:8" x1.5" drum, leading
& trailing shoe

Tyre pressures (Pre 1973):As Mk.2.

Tyre pressures (1973):Front 30psi. Rear 26psi

STAG

Engine8 cylinder, 2997cc

Valve rocker clearancesInlet 0.008-0.01"
(0.2-0.25mm)

Exhaust 0.016-0.018"
(0.41-0.46mm).....



Technical Specifications

STAG Contd.

Ignition System

Contact breaker gap:0.015" (0.4mm)
 Spark plugs and gap:.....Champion N-11Y
 (or N-12Y particularly for Australian market regarding
 emission requirements)
0.025" (0.64mm)
 Firing order:1, 2, 7, 8, 4, 5, 6, 3
 (No.1 front, right bank odd, left bank even)
 Ignition timing (static):.....14° BTDC up to
engine no. LF20,000
12° BTDC from
LF20,001 on

Brakes, Steering and Tyres

Front brakes:.....10.625" discs
 Rear brakes:9" x 2.25" drum
 Tyre size:175-HR14 or 185-HR14
 Tyre pressures:Front 26psi. Rear 30psi
 Wheel alignment front: $\frac{1}{16}$ " - $\frac{1}{8}$ "
 (1.5 - 3.0mm) toe-in
 Wheel alignment rear:0 - $\frac{1}{16}$ "
 (0 - 1.5mm) toe-in
 Steering rack:Pre 1972 4 turns
 lock to lock
 1972-73 3 turns
 lock to lock
 1974 on 2.5 turns
 lock to lock

Capacities

Fuel tank:.....12.75 gallons, 58 litres
 Engine oil (drain and refill):.....8 pints, 4.5 litres
 Gearbox:3.5 pints, 2 litres
 incl. overdrive
 Rear axle:2 pints, 1.1 litres
 Cooling system:18.5 pints, 10.5 litres

1300

Engine4 cylinder, 1296cc
 Valve rocker clearancesInlet and exhaust,
 0.010" (0.25mm)
 Oil pressure:40-60psi @ 2000rpm

Ignition System

Contact breaker gap:0.015" (0.4mm)
 Spark plugs and gap:.....Champion N-9Y
 0.025" (0.64mm)
 Firing order:1, 3, 4, 2
 Ignition timing (static):.....9° BTDC
 (6° BTDC, TC model)

Brakes, Steering and Tyres

Front brakes:.....8.75" disc
 Rear brakes:8" x 1.25" drum
 Tyre size:5.60-13
 Tyre pressures:Front 22psi. Rear 22psi
 Wheel alignment front:0 - $\frac{1}{16}$ "
 (0 - 1.6mm) toe-out

Wheel alignment rear:0 - $\frac{1}{16}$ "
 (0 - 1.6mm) toe-out
 Steering rack:Rack and pinion.
 3.25 turns lock to lock

Capacities

Fuel tank:.....11.75 gallons, 53.4 litres
 Engine oil (drain and refill):.....6.25 pints, 3.5 litres
 Gearbox:2.25 pints, 1.3 litres
 Final drive:1.25 pints, 0.7 litres
 Cooling system:6.25 pints,
 3.5 litres (with heater)

1500

As 1300 except:

Engine4 cylinder, 1493cc

Ignition System

Ignition timing (static):.....10° BTDC

Brakes, Steering and Tyres

Rear brakes:8" x 1.5" drum
 Tyre size:5.60-13, 155-SR13
 Tyre pressures:Front 26psi. Rear 26psi
 Wheel alignment front:0 - $\frac{1}{16}$ "
 (0 - 1.6mm) toe-out
 Wheel alignment rear:
 Steering rack:3 turns lock to lock

Capacities

Fuel tank:.....2.5 gallons, 57 litres
 Cooling system:8.5 pints,
 4.8 litres (with heater)

TOLEDO

Engine4 cylinder, 1296cc
 Valve rocker clearancesInlet and exhaust,
 (set cold): 0.01" (0.25mm)
 Oil pressure:40-60psi @ 2000rpm

Ignition System

Contact breaker gap:0.015" (0.4mm)
 Spark plugs and gap:.....Champion N-9Y
 0.025" (0.64mm)
 Firing order:1, 3, 4, 2
 Ignition timing (static):.....9° BTDC

Brakes, Steering and Tyres

Front brakes:.....9" x 1.75" drum
 8.75" disc 4 door
 Rear brakes:8" x 1.5" drum
 Tyre size:5.20 -13, 155 SR13
 Tyre pressures:Front 25 psi. Rear 30psi

Capacities

Fuel tank:.....10.5 gallons, 47.7 litres
 Engine oil (drain and refill):.....7.5 pints, 4.3 litres
 Gearbox:1.4 pints, 0.8 litres

Technical Specifications



Rear axle:1.5 pints, 0.8 litres
Cooling system:8.5 pints
incl. heater, 4.8 litres

DOLOMITE 1300

Engine4 cylinder, 1296cc
Valve rocker clearancesInlet and exhaust,
(set cold): 0.01" (0.25mm)
Oil pressure:40-60psi @ 2000rpm

Ignition System

Contact breaker gap:0.015" (0.4mm)
Spark plugs and gap:N-12Y
0.025" (0.64mm)
Firing order:1, 3, 4, 2
Ignition timing (static):10° BTDC

Brakes, Steering and Tyres

Front brakes:8.75" disc
Rear brakes:8" x 1.5" drum
Tyre size:155 SR 13
Tyre pressures:Front 22psi.
Rear 26psi

Capacities

Fuel tank:12.5 gallons, 56.8 litres
Engine oil (drain and refill):7.5 pints, 4.3 litres
Gearbox:1.5 pints, 0.8 litres
Rear axle:1.5 pints, 0.8 litres
Cooling system:8.5 pints,
4.8 litres incl. heater

DOLOMITE 1500

As Dolomite 1300 except:

Engine4 cylinder, 1493 cc
Brakes, Steering and Tyres
Wheel alignment front:0-1/16" (0-1.6mm) toe-in

Capacities

Engine oil (drain and refill):7.25 pints, 4.1 litres
Gearbox:1.4 pints, 0.8 litres
Rear axle:1.5 pints, 0.8 litres

DOLOMITE 1850

As Dolomite 1300 / 1500 except:

Engine4 cylinder, 1854cc

Ignition System

Spark plugs and gap:Champion N-11Y
Ignition timing (static):11° BTDC

Brakes, Steering and Tyres

Tyre pressures:Front 26psi. Rear 30psi

Capacities

Engine oil (drain and refill):8 pints, 4.5 litres
Gearbox:1.8 pints, 1 litre (2.9pints,

1.7 litres with overdrive)
Automatic:11.5 pints,
6.5 litres incl. oil cooler
Cooling system:9.5 pints, 5.4 litres

DOLOMITE SPRINT

Engine4 cylinder, 1998 cc
Valve rocker clearancesInlet and exhaust
(set cold): 0.01" (0.25mm)

Ignition System

Contact breaker gap:0.015" (0.4mm)
Spark plugs and gap:Champion BN-7Y
then BN-9Y from engine
number VA18573
0.025" (0.64mm)
Firing order:1, 3, 4, 2
Ignition timing (static):10° BTDC

Brakes, Steering and Tyres

Front brakes:8.75" disc
Rear brakes:9" x 1.75" drum
Tyre size:175/70 HR 13
Tyre pressures:Front 22psi. Rear 24psi
Wheel alignment front:0-1/16" toe in
Steering rack:Rack and pinion,
3.75 turns lock to lock

Capacities

Fuel tank:12.5 gallons, 56.8 litres
Engine oil (drain and refill):8 pints, 4.5 litres
Gearbox:2 pints, 1.1 litres
(3 pints, 1.7 litres
with overdrive)
Automatic:11.5 pints,
6.5 litres incl. oil cooler
Rear axle:2 pints, 1.1 litres
Cooling system:9.5 pints, 5.4 litres

TR2

Engine4 cylinder, 1991cc
Valve rocker clearanceInlet 0.01" (0.25mm)
(set cold):
Exhaust0.012" (0.30mm)
Oil pressure:65-75psi @ 2000rpm

Ignition System

Contact breaker gap:0.015" (0.4mm)
Spark plugs and gap:Champion L10S
0.032" (0.8mm)
Firing order:1, 3, 4, 2
Ignition timing (static):4° BTDC

Brakes, Steering and Tyres

Front brakes:10" x 2.25" drum
Rear brakes:9" x 1.75" drum
10" x 2.25" all round from Autumn 1954,
Comm.No.TS5481



Technical Specifications

TR2 Continued

Tyre size: 5.50-15
 Tyre pressures: Front 22psi, Rear 24psi
 Steering rack: Cam and Lever.
 2.33 turns lock to lock

Capacities

Fuel tank: 12.5 gallons, 56.8 litres
 Engine oil (drain and refill): 10 pints, 5.7 litres
 Gearbox: 5 pints, 0.8 litres
 (2.75 pints, 1.6 litres with overdrive)
 Rear axle: 1.5 pints, 0.8 litres
 Cooling system: 13 pints, 7.4 litres
 (14 pints, 8 litres with heater)

TR3

As given for TR2 except:

Ignition System

Spark plugs: Champion L87Y

Brakes, Steering and Tyres

Front brakes: 11" disc fitted from
 Comm.No. TS13046
 Wheel alignment front: 0 - 1/8" (0- 3.2mm) toe-in

TR3A

As given for TR3 except:

Engine 2138cc option from 1959

Brakes, Steering and Tyres

Rear brakes: 9" x 1.75" drum from
 Comm.No. TS56377

TR4

Engine 4 cylinder, 2138cc
 1991cc to special order
 Valve rocker clearance Inlet and exhaust,
 (set cold): 0.01" (0.25mm)
 Oil pressure: 65-75psi @ 2000rpm

Ignition System

Contact breaker gap: 0.015" or 0.4mm
 Spark plugs and gap: Lodge CNY
 0.025" (0.64mm)
 Firing order: 1, 3, 4, 2
 Ignition timing (static): 4° BTDC

Brakes, Steering and Tyres

Front brakes: 11" disc
 Rear brakes: 9" x 1.75" drum
 Tyre size: 5.50-15 / 5.90-15
 Tyre pressures: Front 20psi, Rear 24psi
 Tyre size: 165-15

Tyre pressures: Front 24psi, Rear 28psi
 Wheel alignment front: 0 - 1/16" (0 - 1.6mm) toe-in
 Or 0-1/8" (0- 3.2mm)
 toe-in (depending on

tyres fitted)
 Steering rack: Rack and pinion

Capacities

Fuel tank: 11.75 gallons, 53.5 litres
 Engine oil (drain and refill): 10 pints, 5.7 litres
 Gearbox: 1.5 pints, 0.8 litres
 (2.75 pints, 1.6 litres with overdrive)
 Rear axle: 1.5 pints, 0.8 litres
 Cooling system: 13 pints, 7.4 litres
 (14 pints, 8 litres with heater)

TR4A

As given for TR4 except:

Ignition System

Spark plugs and gap: Champion L87Y

Brakes, Steering and Tyres

Tyre size: 5.90-15
 Tyre pressures: IRS: Front 17psi,
 Rear 21psi
 Live Axle: Front 19psi,
 Rear 23psi
 Tyre size: 165-15
 Tyre pressures: Front 24psi, Rear 28psi
 Wheel alignment front: 0 - 1/16" (0 - 1.6mm) toe-in

Capacities

Cooling system: 11 pints, 6.2 litres
 (with heater)

TR5

Engine 6 cylinder, 2498cc
 Valve rocker clearances Inlet and exhaust,
 (set cold): 0.01" (0.25mm)
 Oil Pressure 45-65psi @ 2000rpm

Ignition System

Contact breaker gap: 0.015" (0.4mm)
 Spark plugs and gap: Champion N-9Y
 0.025" (0.64mm)
 Firing order: 1, 5, 3, 6, 2, 4
 Ignition timing (static): 11° BTDC

Brakes, Steering and Tyres

Front brakes: 10.875" disc
 Rear brakes: 9" x 1.75" drum
 Tyre pressures: Front 22psi. Rear 26psi
 Tyre size: 165-HR15
 Wheel alignment front: 0 - 1/16" (0 - 1.6mm) toe-in
 Wheel alignment rear: 0 - 1/16" (0 - 1.6mm) toe-in
 Steering rack: Rack and pinion.
 3.25 turns lock to lock

Capacities

Fuel tank: 11.25 gallons, 51 litres

Technical Specifications



TR3A

As given for TR3 except:

Engine2138cc option from 1959

Brakes, Steering and Tyres

Rear brakes:9" x 1.75" drum from
Comm.No. TS56377

TR4

Engine4 cylinder, 2138cc
1991cc to special order
Valve rocker clearanceInlet and exhaust,
.....(set cold):0.01" (0.25mm)
Oil pressure:65-75psi @ 2000rpm

Ignition System

Contact breaker gap:0.015" or 0.4mm
Spark plugs and gap:Lodge CNY
.....0.025" (0.64mm)
Firing order:1, 3, 4, 2
Ignition timing (static):4° BTDC

Brakes, Steering and Tyres

Front brakes:11" disc
Rear brakes:9" x 1.75" drum
Tyre size:5.50-15 / 5.90-15
Tyre pressures:Front 20psi, Rear 24psi
Tyre size:165-15
Tyre pressures:Front 24psi, Rear 28psi
Wheel alignment front:0 - 1/16" (0 - 1.6mm) toe-in
Or 0-1/8" (0- 3.2mm)
toe-in (depending on

tyres fitted)

Steering rack: Rack and pinion

Capacities

Fuel tank:11.75 gallons, 53.5 litres
Engine oil (drain and refill):10 pints, 5.7 litres
Gearbox:1.5 pints, 0.8 litres
(2.75 pints, 1.6 litres
with overdrive)
Rear axle:1.5 pints, 0.8 litres
Cooling system:13 pints, 7.4 litres
(14 pints, 8 litres
with heater)

TR4A

As given for TR4 except:

Ignition System

Spark plugs and gap:Champion L87Y

Brakes, Steering and Tyres

Tyre size:5.90-15
Tyre pressures:IRS: Front 17psi,
Rear 21psi
Live Axle: Front 19psi,

Rear 23psi

• Tyre size:165-15
• Tyre pressures:Front 24psi, Rear 28psi
• Wheel alignment front:0 - 1/16" (0 - 1.6mm) toe-
in

Capacities

• Cooling system:11 pints, 6.2 litres
.....(with heater)

TR5

• **Engine**6 cylinder, 2498cc
• Valve rocker clearancesInlet and exhaust,
.....(set cold):0.01" (0.25mm)
• Oil Pressure45-65psi @ 2000rpm

Ignition System

• Contact breaker gap:0.015" (0.4mm)
• Spark plugs and gap:Champion N-9Y
.....0.025" (0.64mm)
• Firing order:1, 5, 3, 6, 2, 4
• Ignition timing (static):11° BTDC

Brakes, Steering and Tyres

• Front brakes:10.875" disc
• Rear brakes:9" x 1.75" drum
• Tyre pressures:Front 22psi, Rear 26psi
• Tyre size:165-HR15
• Wheel alignment front:0 - 1/16" (0 - 1.6mm) toe-
in
• Wheel alignment rear:0 - 1/16" (0 - 1.6mm) toe-
in
• Steering rack:Rack and pinion.

2000

• **Engine**6 cylinder, 1998cc
• Valve rocker clearancesInlet and exhaust,
(set cold):
0.01" (0.25mm)
• Oil pressure:40-60psi
@ 2000rpm

Ignition System

• Contact breaker gap:0.015" (0.4mm)
• Spark plugs and gap:Champion N-12Y
or N-9Y
0.025" (0.64mm)
• Firing order:1, 5, 3, 6, 2, 4
• Ignition timing (static):10° BTDC
(8° BTDC Mk.2)

(different reference guides appear to have these the
other way around)

Brakes, Steering and Tyres

• Front brakes:9.75" disc
• Rear brakes:9" x 1.75" drum
• Tyre pressures:Front 26psi, Rear 26psi
• Tyre size:175- SR13
• Wheel alignment front:0-1/16" (0-1.6 mm) toe-in
• Wheel alignment rear:0-1/16" (0-1.6mm) toe-in

Technical Specifications



2000 Contd.

Capacities

Fuel tank:14 gallons, 63.6 litres
Engine oil (drain and refill):8 pints, 4.5 litres
Gearbox:2.5 pints, 1.4 litres
(3.6 pints, 2 litres
with J Type overdrive,
4.3 litres A-Type)
Auto transmission12.5 pints,
7.1 litres (with oil cooler)
Rear axle:2 pints, 1.1 litres
Cooling system:13.5 pints,
7.6 litres (incl. heater)

2000 TC

As given for 2000 except:

Engine6 cylinder, 2498cc

Ignition system

Ignition timing (static):10° BTDC

Brakes, Steering and Tyres

Tyre size:185- HR13

2500 S

As 2500TC except:

Brakes, Steering and Tyres

Tyre size:175 HR14

• Tyre pressures (Saloon):Front 26psi. Rear 26psi
• Tyre pressures (Estate):Front 26psi. Rear 34psi
• Cooling system:9.5 pints, 5.4 litres

Capacities

Fuel tank (Estate):12.75 gallons, 57.9 litres

2.5 PI

As given for 2500TC except:

Ignition System

• Spark plugs and gap:Champion N-9Y
• Timing:8° BTDC (2° BTDC for
post 1973 cars?)

Brakes, Steering and Tyres

• Tyre size:185 SR13
• Tyre pressures (Saloon):Front 26psi. Rear 30psi

Capacities

• Fuel tank (Estate):14 gallons, 8 litres
• Gearbox;2.5 pints, 1.4 litres
(4.3 pints, 2.5 litres
with overdrive)
• Rear axle:1.75 pints, 1 litre

Notes